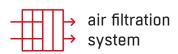


INDUSTRY F340

professional dual extruder 3D printer with high temperature printing modules











INDUSTRY F340: SPECIFICATION

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	Printer	945 × 748 × 918 mm [37.20 × 29.45 × 36.14 in]
	Shipping box	1200 × 800 × 1100 mm [47.24 × 31.50 × 43.31 in]
	Printer weight	140 kg [308.6 lbs]
	Shipping weight (incl. accessory kit)	250 ka (551.6 lbs)

TEMPERATURE

Ambient operating temperature	15-32°C [59-89.6°F]
Storage temperature	0-32°C [32-89.6°F]

ELECTRICAL

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Input/output	240V AC ~11A 50/60Hz
Power consumption (max)	2700W
Connectivity	USB, SD card

PRINTING



Printing technology	FFF (Fused Filament Fabrication)	
Build volume	260 × 300 × 340 mm [10.24 × 11.81 × 13.39 in]	
Layers resolutions	150, 250 microns	
Printing nozzles	2	
Hotend change time	700 ms	
Nozzle diameter	0.4/0.4 mm [0.02/0.02 in]	
Minimum wall thickness	0.4 mm [0.02 in]	
Filament diameter	1.75 mm [0.07 in]	
Model filament type	ABS, PLA, PET, Nylon, PC, PC-ABS, PC-ESD, PEEK	•
Support filament type	HIPS, BVOH, dedicated breakaway	•
Compatibility	PLA+BVOH, PET/ABS+HIPS,	•
	PC/PC-ABS/PC-ESD/PEEK+dedicated breakaway	
Hotend temperature (max)	500°C [932°F]	•
Table temperature (max)	160°C [320°F]	•
Chamber temperature (max)	85°C [185°F]	
Filament chamber temperature (max)	70°C [158°F]	

MECHANICAL



Construction	Powder coated steel
Build plate material	Heated ceramics
Enclosure	Controlled working conditions
XY positioning precision	6 microns
Z positioning precision	0.4 microns

SOFTWARE



Slicing software	3DGence Slicer
Supported file types	.stl, .obj
Host platform	Windows, macOS

depending on the module



Printed PEEK part





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